

Multifunction controller



Features

- PID control function
- Multi-Loop system
- Program controller function
- Process control with more than 100 functions
- Process calculations with mathematical library
- Screen recorder function
- Data logger function
- Communications card with various field buses
- Process visualisation with 3.5" TFT display
- Process control with 4 function keys and touch display
- Modular I/O concept

Application areas

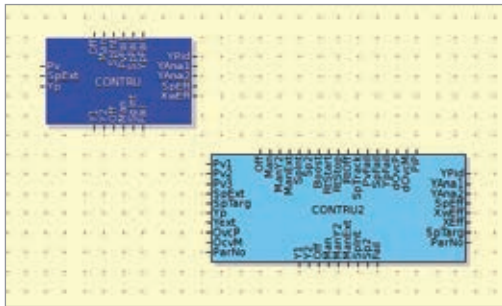
- Industrial plants
- Food industry
- Machine construction
- Power generation
- Water supply
- Hardening plants
- Plastics industry
- Shipbuilding
- Pharmaceutical industry

Product information

Multifunction controller

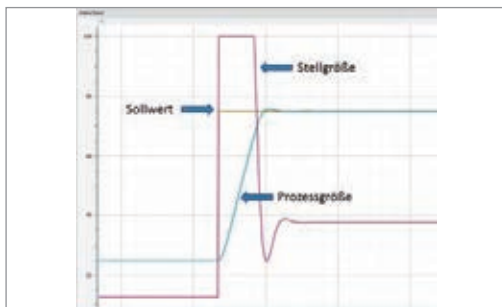
Function

The GHM ONE is the centrepiece of development for control technology in the GHM Group, and serves as a basis for further development in industrial compact controllers. The GHM ONE is a multifunction platform with a modern and innovative concept for measuring, controlling, computing, data recording, visualisation, operating and regulation. Adaptation to the requirements of the systems takes place with a single software package, "GHM CAT", which can be operated without any programming skills. The core of the GHM ONE is a high-precision PID controller with self-tuning that can be adapted for the widest range of control and regulation tasks. In the process, the aim is optimal regulation of the process according to the operating company's requirements. In this connection, product quality, process stability, and a minimisation of process times are emphasised. The GHM ONE offers various controller functions that can be combined using efficient function blocks to create an overall application in order to implement these requirements. (Fig. 1)



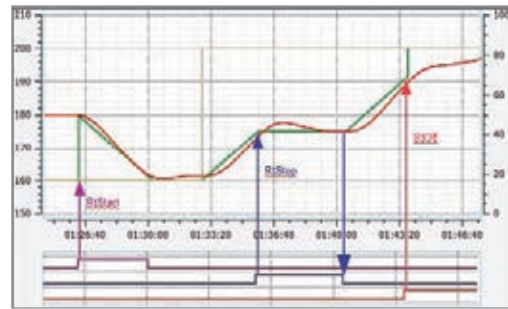
(Fig. 1)

The newly developed algorithm for self-tuning already uses the optimal controller parameters in numerous processes and thereby assures short commissioning times. The controller algorithm developed specially for the GHM ONE is the basis for short adjustment times with only minor deviations of the control variable. (Fig. 2)



(Fig. 2)

The control quality can be influenced at any time by the user or even by the process in order to also continuously ensure the optimum utilisation of energy and material during the operating time. For instance, sensible adaptation of the setpoint is always a challenge in order to avoid putting product quality at risk or subjecting the switching equipment to excessive stress. The GHM ONE controller offers the possibility of a setpoint ramp for this purpose. The setpoint jump of the operator or the SCADA system is automatically implemented as a ramp. (Fig. 3)
 The ramp function can be activated and deactivated again at any time. Normally, the regulation of non-linear segments or of systems with various load structures also poses a challenge. The GHM ONE supports the user in this connection with the possibility



(Fig. 3)

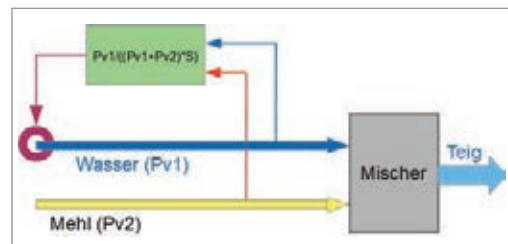
of process-dependent PID parameters, among other things. Therefore, a suitable set of parameters can be used for various phases of the process.

(Fig. 4)

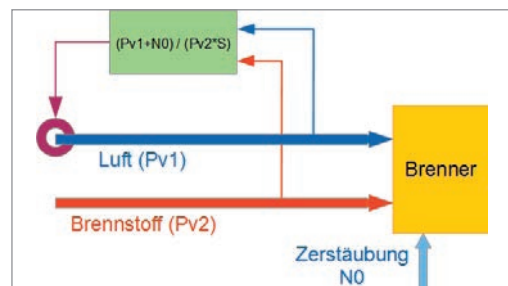


(Fig. 4)

In the process, the switching takes place either automatically or via operator command. In addition to the regulation of a process factor, there is always the requirement of controlling the relationship of process factors. The control module supports the user in this connection with special functions for actual value processing. Therefore, the user can create a regulation of the mixture ratio of materials (Fig. 5) or even correct a stoichiometric combustion air ratio. (Fig. 6) The user can even implement the requirement of a three-component regulation without programming skills. (Fig. 7)



(Fig. 5)

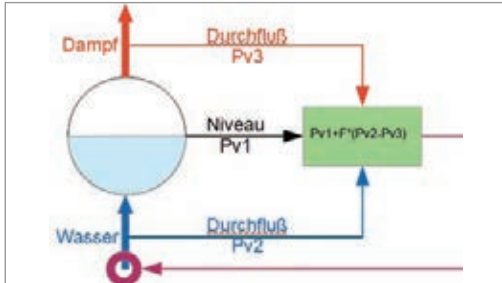


(Fig. 6)

Product information

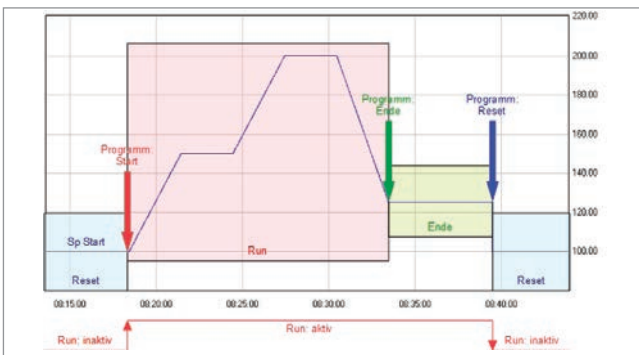
Multifunction controller

Since the controller module can be used multiple times in GHM ONE, it is possible for the user to also build more complex control structures, such as cascade control to increase the control quality of intricate processes or an override control (forced control) to avoid excessive stress of components. Of course, it is also possible to build a multi-loop control system without difficulty.



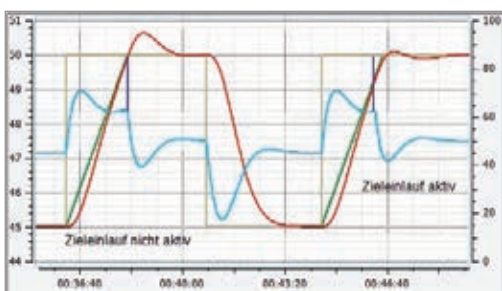
(Fig. 7)

In many processes a temperature profile or various mixture ratio play an important role during production. In order to ensure that the user does not have to create an elaborate profiler on their own, GHM ONE offers a profiler with profile editor. (Fig. 8)



(Fig. 8)

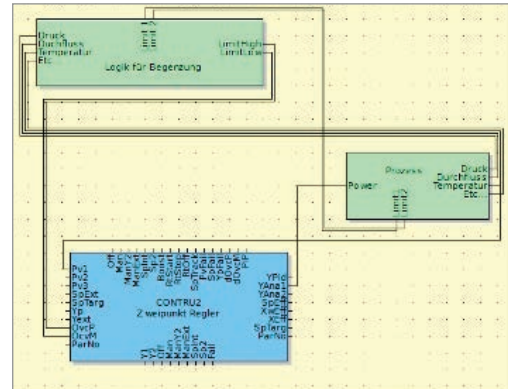
This profiler can be used multiple times within an application. An essential element for setpoint profiles is the ramp function. With an external profiler the user is repeatedly faced with the situation of a heavy overshoot occurring at the end of a ramp. GHM ONE knows to counteract this disadvantage with a connection between the profiler and the controller module. (Fig. 9)



(Fig. 9)

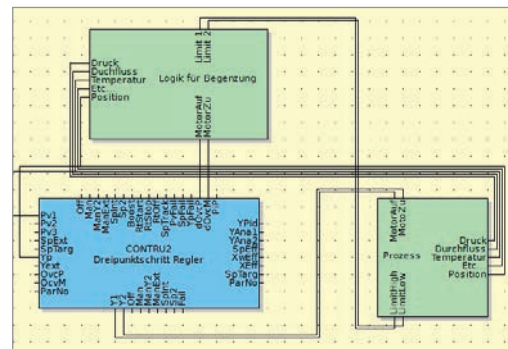
For this purpose, the controller module has a newly developed finish function. This function ensures that undesired jumps of the variable at the end of the ramp are avoided. Therefore, a gentle approach to the setpoint is realised. The computing functions of GHM ONE can be used for the calculation of process factors, such as a heat quantity. It is also possible to use the results for additional control processes.

For instance, a limit control can be effectively implemented in a chemical application (Fig. 10) or the regulation of the C-level in carbonisation processes.



(Fig. 10)

The logic modules can also be optimally used in this connection. (Fig. 11)



(Fig. 11)

Along with the functions for control technology that are expected in today's industry, the GHM ONE controller offers numerous additional functions such as individual adaptation of the operation and visualisation, the possibility of integration of process control, the recording and visualisation of process variables, and communications modules for integration into various process landscapes. This all makes GHM ONE the complete solution for smaller to medium-sized processes.

Product information

Multifunction controller

Advantage

- Industrial controller and mini PLC in one device
- No programming skills required to create an application
- Individual operation and monitoring concepts for a wide variety of processes
- Modular hardware concept for optimal adaptation to the process
- Possible saving of individual controllers, data recorders, and visualisation systems

Equipment	Function	Input	Output	Installation	Page
GHM-ONE	Measure/Control/Regulate			control panel installation	5

Subject to errors and changes.